

# Otex - Adhesion Primer

## Otex - Adhesion Primer

### DESCRIPTION

Full-matt, quick drying special resin based adhesion primer.

### PRODUCT FEATURES

For priming and undercoating new and previously painted wooden, chipboard and wood fibre board surfaces. Adheres well also to problematic surfaces such as glass, tiles, glass fibre, PVC-plastic, aluminium, zinc coated sheet metal and surfaces coated with alkyd and catalytic paint.

### RECOMMENDED USES

Furniture, door, walls and interior window frames and exterior window frames painted with alkyd, polyurethane or catalytic paints.

### TECHNICAL DATA



Base paints

AP and C

Colour Range

Tintable in shades marked with A and C on the Symphony Colour Card. Colour accuracy is not perfect. AP-base can be used as such or for tinting, C-base only for tinting.

Gloss grade

Full-matt

Building material emission class

MED

Coverage

8-10 m<sup>2</sup>/l.

Can sizes

White: 1/3  
 Base paint AP: 0,9 l, 2,7 l, 9 l, 18 l.  
 Base paint C: 0,9 l, 2,7 l, 9 l

Thinner

Spray Thinner 1032 and White Spirit 1050

Application method

Methods: Brush, roller or spray. For airless spray application use a nozzle 0.011" - 0.015" i.e. 0.280 - 0.380 mm.  
 Thinning: 0 - 10 vol-%

Drying time at 23°C and 50% relative air humidity

Dust dry after 1 hour, sandable and recoatable on the following day.

Solids volume

48 %

Density

1.4 kg/l white, ISO 2811

Product code

203\_6201

MED Certificate

 [VTT-C-3716-15-09 Otex](#)

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### APPLICATION DETAILS

Application conditions	The surface to be painted must be dry, the temperature of the air at least +5 °C, and the relative humidity of the air below 80 %.
Painting	Stir Otex well before use and thin, if necessary, for brush application with White Spirit 1050, and for spray application with Spray thinner 1032. Apply Otex by brush, roller or spray.
Cleaning of tools	Otex adhesion primer levels well, so sanding is often unnecessary. When a very smooth surface is preferred sand with a fine dry sanding paper. Clean tools with White Spirit 1050 or Tikkurila Pensselipesu (Brush Cleaner).
Maintenance instructions	Avoid cleansing approx. 1 month after the painting work. Clean surface with a neutral (pH 6-8) dishwashing agent and a soft brush, sponge or a dust rag. Soiled surfaces can be cleansed with a cleaning tool using a neutral (pH 6-8) detergent. Rinse surface carefully after maintenance.
EU VOC 2004/42/EC-limit value	Handle the surface with care, ultimate durability and hardness is reached in approx. a month under normal circumstances. If cleansing is needed, use a soft brush, a mop or a damp cleaning cloth. EU VOC 2004/42/EC-limit value: (cat A/i) 500g/l (2010). Otex contains VOC max. 500g/l.

### HEALTH AND SAFETY CLASSIFICATION

Contains: Naphtha, hydrodesulfurized heavy, Solvent naphtha, light aromatic  
**FLAMMABLE. HARMFUL TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.** Do not breathe vapour/spray. Use only in well-ventilated areas. If swallowed, seek medical advice immediately and show this container or label. Do not empty into drains. Keep out of the reach of children. Contains methylethylketoxime. May produce an allergic reaction. A Material Safety Data Sheet is available on request.

 [Material Safety Data Sheet - OTEX Adhesion Primer](#)

### ENVIRONMENTAL PROTECTION AND WASTE DISPOSAL

Empty cans should be recycled or disposed of in accordance with local regulations. Liquid waste should be destroyed according to the local regulations.

### TRANSPORT

VAK/ADR 3 III

ssa040308/ars260308/tpi250308/mpy261005/203-s

The above information, based on laboratory tests and practical experience, has been proved valid at the date marked on the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes.

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